

Miniature Switches and Pilot lights

# Ø12 A2 Series Ø10 A1 Series Ø8 A8 Series



Bright illumination face and snap-action switching.



· See website for details on approvals and standards.





# Bright illumination face and snap-action switching. 22 mm short body.

# **Contact Ratings (Contact Block)**

Rated Insulation	n Voltage	250V				
Rated Thermal	Rated Thermal Current		3A			
Operating Volta	age (AC/DC)	24V 110V 220V				
AC 50/60 Hz	Resistive Load	-	1.0A	0.5A		
AC 50/60 HZ	Inductive Load	-	0.7A	0.5A		
DC	Resistive Load	1.0A	0.2A	-		
DC	Inductive Load	0.7A	0.1A	—		
Contact Materi	ntact Material		Silver			

• Minimum applicable load: 5V AC/DC, 3 mA

(applicable range may vary with operating conditions and load types)

## Weight (Example)

Mainht	A2 Series	4g (AL2M-M11, AL2M-P1, AB2M-M1)
Weight (approx.)	A1 Series	3g (AL1M-M11, AL1M-P1, AB1M-M1)
(approx.)	A8 Series	2g (AL8M-M11, AL8M-P1, AB8M-M1)

Specific	ations		~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~
·	emperature	-25 to +55°C (no freezing)	
Storage Ter		-30 to +80°C (no freezing)	APEM
Operating H	lumidity	45 to 85% RH (no condensation)	Switches & Pilot Lights
Contact Res	sistance	50 mΩ maximum (initial value)	
Insulation R	ation Resistance 100 MΩ minimum (500V DC megger)		Control Boxes
		Between live and dead metal parts: 2,000V AC, 1 minute	Emergency Stop Switches
		Between terminals of different poles: 2,000V AC, 1 minute	Enabling Switches
Dielectric	Switch Unit	Between terminals of the same pole:	Safety Products
Strength		1,000V AC, 1 minute Between contact and lamp terminals:	Explosion Proof
		1,500V AC, 1 minute	Terminal Blocks
	Illumination Unit	Between live part and ground: 2,000V AC, 1 minute	Relays & Sockets
Vibration Re	esistance	Damage limits, Operating extremes: 5 to 55 Hz, amplitude 0.75 mm	Circuit Protectors
Shock Resi	stance	Damage limits: 500 m/s² (50G) Operating extremes: 200 m/s² (20G)	Power Supplies
Machanical	Durahility	· · · · · · · · · · · · · · · · · · ·	LED Illumination
Mechanical (minimum o		Momentary: 200,000 operations Maintained: 100,000 operations	Controllers
Electrical D	urability	Momentary: 100,000 operations Maintained: 50,000 operations	Operator Interfaces
(minimum o	operations)	(Switching frequency 1200 operations/h)	Sensors
Degree of P	Protection (*1)	IP40, IP65 (IEC 60529)	
	oorioo only		AUTO-ID

\*1) IP65: A2 series only

# LED Lamp Ratings (LAD-S)

Built-in LED Part No.	LAD-SA	LAD-SG	LAD-SR	LAD-SY	Flush Silhouett					
Lamp Base		Exclusive for A series								
Forward Current (If)		20	mA		ø16					
Forward Voltage (Vf) (nominal)	2.2V	2.2V 2.1V 1.7V 2.2V								
Reverse Voltage (Vr)		4V								
Illumination Color	A	G	R	Y	ø30					
LED Lamp Color	Amber Clear	Yellow Diffused	Red Clear	Yellow Clear	Miniature					
Applicable Lens Color	Amber	Green	Red	Yellow and White						
Base Plastic Color		Re	ed		Pilot Lights					
LED Lamp Life (reference value)	Approx. 50,000 hours (The illu	uminance reduces to 50% of the	e initial intensity when used o	n complete DC.)						
Operating Voltage & External Current- limiting Resistor (recommended value) (Note)	5V DC: 150Ω, 1/2W 6V DC: 200Ω, 1/2W 12V DC: 510Ω, 1W 24V DC: 1.1 kΩ, 1W				HW1Z AP22					
Internal Circuit		(+) 0								

Note: When LED lamps are used on voltages other than the above, external resistor value R is determined by the following formula: R = (operating voltage - Vf) / If

• LED lamps do not have a current-limiting resistor, and external resistors of recommended values for each voltage must be provided. Connect a current-limiting resistor in series, otherwise LED lamps will be damaged. Because no protection diode is contained, ensure the correct polarity is observed.

• The base plastic color for all LEDs are red.

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B-380

I D6A

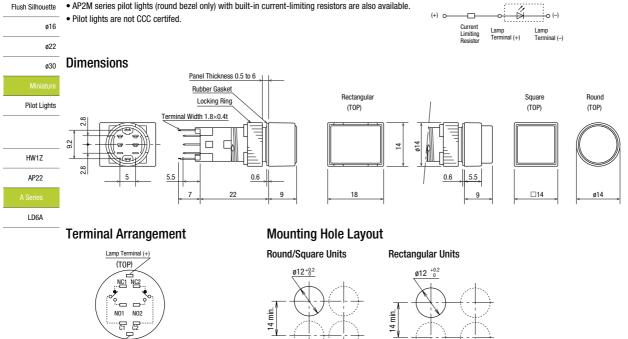
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# ø12 A2/ø10 A1/ø8 A8 Series Miniature Pilot Lights

# ø12 A2 Series Illuminated Pushbuttons & Pilot Lights

- Ei				Pa	rt No.		LED Lamp
ilot Lights	Shape	Operation	Contact	IP40	IP65	2 Lens Color Code	Part No., Rated Currer (External Resistor Recommended Value
APEM	Round AL2M		SPDT	AL2M-M112	AL2M-M11P2		
Switches & Pilot Lights		Momentary	DPDT	AL2M-M21@	AL2M-M21P2		
Control Boxes			SPDT	AL2M-A112	AL2M-A11P2		
Emergency top Switches Enabling		Maintained	DPDT	AL2M-A212	AL2M-A21P2	_	
Switches		Pilot Light	—	AL2M-P1@	AL2M-P1P2		
ety Products blosion Proof	Square AL2Q	Managhan	SPDT	AL2Q-M112	AL2Q-M11P2	Specify a color code in	A: LAD-SA G: LAD-SG
minal Blocks		Momentary	DPDT	AL2Q-M212	AL2Q-M21P2	place of ② in the Part No.	R: LAD-SR W/Y: LAD-SY Rated Current: 20 mA 5V DC: 1500, 1/2W 6V DC: 2000, 1/2W
vs & Sockets		Maintained	SPDT	AL2Q-A11@	AL2Q-A11P2	A: amber G: green	
Circuit Protectors		Maintained	DPDT	AL2Q-A212	AL2Q-A21P2	R: red W: white	
ver Supplies		Pilot Light	—	AL2Q-P12	AL2Q-P1P2	Y: yellow	12V DC: 510Ω, 1/2W 24V DC: 1.1 kΩ, 1W
Illumination	Rectangular AL2H		SPDT	AL2H-M112	AL2H-M11P2		24V DO. 1.1 K12, 1W
Controllers		Momentary	DPDT	AL2H-M212	AL2H-M21P2		
Operator Interfaces	1		SPDT	AL2H-A11@	AL2H-A11P2	_	
Sensors		Maintained	DPDT	AL2H-A21@	AL2H-A21P2		
AUTO-ID		Pilot Light	_	AL2H-P1@	AL2H-P1P2		

• External current-limiting resistor is not necessary when an optional socket with built-in resistor is used (see B-383).
 • AP2M series pilot lights (round bezel only) with built-in current-limiting resistors are also available.



Note: Determine mounting centers to ensure easy operation.

18 min.

All dimensions in mm.

Lamp Terminal (--)

SPDT has NC1, NO1, and C1 only

\_14 min.

witches & Pilot

B-381



						Package Quantity: 1	, p
Shape	Button Style	Operation	Contact	P	art No.	Color Code ①②	witches & Pilot Lights
Shape	Button Style	operation		IP40	IP65		lts
ound B2M		Momentary	SPDT	AB2M-M1①	AB2M-M1P①	B: black G: green	
	Button		DPDT	AB2M-M2①	AB2M-M2P①	R: red	APEM
1 mars		Maintained	SPDT	AB2M-A1①	AB2M-A1P①	S: blue V: white	Switches &
			DPDT	AB2M-A2①	AB2M-A2P①	Y: yellow	Pilot Lights
		Momentary	SPDT	AB2M-M1L2	AB2M-M1PL2	A: amber G: green	Control Boxes
	Lens		DPDT	AB2M-M2L2	AB2M-M2PL2	R: red	Emergency Stop Switches
		Maintained	SPDT	AB2M-A1L2	AB2M-A1PL@	W: white Y: yellow	Enabling Switches
quoro			DPDT SPDT	AB2M-A2L② AB2Q-M1①	AB2M-A2PL② AB2Q-M1P①	B: black	Safety Produc
quare B2Q		Momentary	DPDT	AB2Q-M21	AB2Q-M1P AB2Q-M2P	G: green	Explosion Pro
	Button		SPDT	AB2Q-A11	AB2Q-M2P() AB2Q-A1P()	R: red S: blue	
		Maintained	DPDT		AB2Q-A1P AB2Q-A2P	W: white	Terminal Bloc
			SPDT	AB2Q-A2① AB2Q-M1L②	AB2Q-A2P AB2Q-M1PL@	Y: yellow	Relays & Sock
		Momentary	DPDT	AB2Q-M1L2 AB2Q-M2L2	AB2Q-M1PL2 AB2Q-M2PL2	A: amber G: green	Circuit Protectors
	Lens		SPDT	AB2Q-MI2L@	AB2Q-M2PL2 AB2Q-A1PL2	R: red	Power Supplie
		Maintained	DPDT	AB2Q-A2L2	AB2Q-A1PL@	W: white Y: yellow	LED Illuminati
ectangular			SPDT	AB2H-M11	AB2H-M1P1	B: black	Controllers
B2H		Momentary	DPDT	AB2H-M2①	AB2H-M2P①	G: green	Operator
	Button		SPDT	AB2H-A11	AB2H-A1P①	R: red S: blue	Interfaces
(Com		Maintained	DPDT	AB2H-A2①	AB2H-A2P①	<ul> <li>W: white</li> <li>Y: yellow</li> </ul>	Sensors
			SPDT	AB2H-M1L <sup>®</sup>	AB2H-M1PL <sup>®</sup>		AUTO-ID
		Momentary	DPDT	AB2H-M2L2	AB2H-M2PL2	A: amber G: green	
-	Lens		SPDT	AB2H-A1L2	AB2H-A1PL2	R: red W: white	
		Maintained	DPDT	AB2H-A2L <sup>②</sup>	AB2H-A2PL <sup>②</sup>	Y: yellow	Flush Silhouet
Ru	el Thickness 0.5 to 6 bber Gasket ocking Ring	Rectangular (TOP)				und DP) Ø14	ø30 Miniature Pilot Lights HW1Z AP22 A Series
erminal Arrangemer		unting Hole nd/Square Units	-	ectangular Units			LD6A
NC1 NC2		ø12 <sup>+0.2</sup>		ø12 <sup>+0,2</sup>			
DT has NC1, NO1, and C1 only	14 min. ∳		14 min				
	Note	: Determine mount	ing centers to	ensure easy operation	n.	All dimensions in mm.	

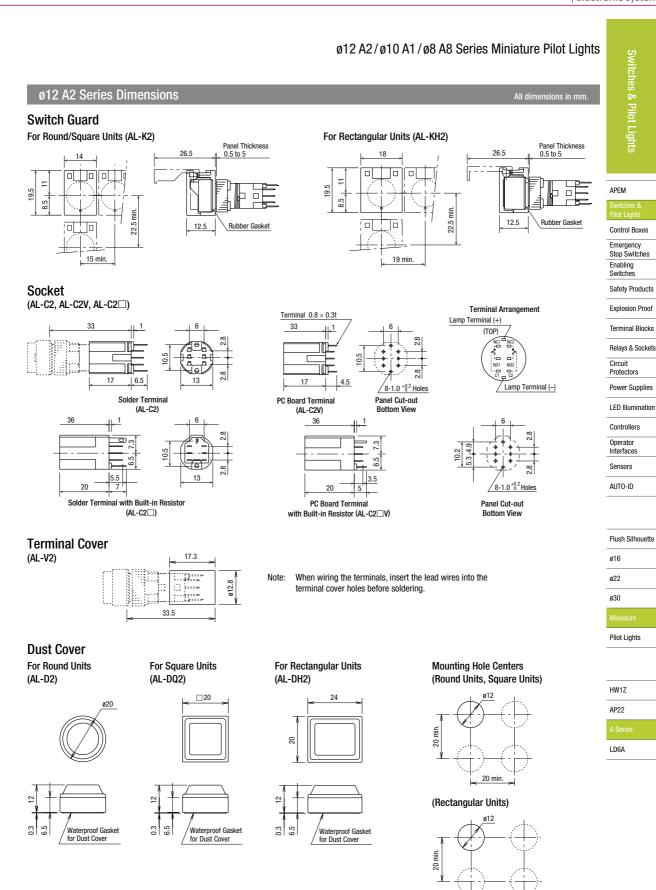


# ø12 A2 Series Accessories

c Pilo										
2 Pilot Lights	Shape	M	Naterial	Part No.	Ordering Part No.	Package Quantity			Remarks	
APEM	14 Tell		Metal (nickel-plated brass)		MT-002	1		• Used to tighten the locking ring when installin A2 series into a panel.		
Switches & Pilot Lights Control Boxes	Switch Guard		For round/ square unit	AL-K2	AL-K2	1		• •	protection: IP40	
Emergency Stop Switches Enabling Switches		90° open	For rectangular unit	AL-KH2	AL-KH2	1	fr	om inadv	for dimensions. (remains 90° open)	
Switches Safety Products	Socket	Solder Tern	ninal	AL-C2	AL-C2	1	<ul> <li>Snaps on the rear of the A2 series.</li> </ul>			
Explosion Proof Terminal Blocks		PC Board Te	erminal	AL-C2V	AL-C2V	1	(see B-384 for dimensions)			
Relays & Sockets	Socket with Built-in Resistor		5V DC	AL-C21	AL-C21	1		Blue	A current limiting resistor is	
Circuit Protectors		Solder	6V DC	AL-C22	AL-C22	1		Green	contained, eliminating the need for external resistors.	
Power Supplies		Terminal	12V DC	AL-C23	AL-C23	1	olor	Yellow	When using the socket with a built-in resistor, make sure that the	
LED Illumination			24V DC	AL-C24	AL-C24	1	tom C	Red	continuous current is 1A maximum	
Controllers			5V DC	AL-C21V	AL-C21V	1	Socket Bottom Color	Blue	and the operating temperature is –25 to +40°C. In collective	
Operator Interfaces		PC Board Terminal	6V DC	AL-C22V	AL-C22V	1		Green	mounting, keep center-to center- spacing of 20 mm or more between	
Sensors			12V DC	AL-C23V	AL-C23V	1		Yellow	adjacent units in consideration of built-in resistor heating.	
AUTO-ID			24V DC	AL-C24V	AL-C24V	1		Red	• See B-384 for dimensions.	
Flush Silhouette	Terminal Cover	Nylon		AL-V2	AL-V2PN10	10	<ul> <li>When wiring the terminals, insert the lead wires into the terminal cover holes before soldering.</li> <li>Terminal cover is not attached and must be ordered separately.</li> </ul>			
ø16 	Dust Cover	① For roun	d units	AL-D2	AL-D2	1	in	stalled, re	nting the units with the dust covers efer to mounting hole layout on B-384.	
ø30 Miniature		② For squa	ire units	AL-DQ2	AL-DQ2	1	• M Fr	aterial ont part:	emperature: –10 to +55°C Elastomer (transparent)	
Pilot Lights		③ For recta	③ For rectangular units		AL-DH2	1	<ul> <li>Rear part: Polypropylene (black)</li> <li>See B-384 for dimensions and mounting hole layout.</li> </ul>			
HW1Z	Mounting Hole Plug	Nitryl rubbe	er (black)	AL-B2	AL-B2PN05	5 • Degree of protection: IP65		protection: IP65		
AP22										
A Series										

LD6A





Note: Determine mounting centers to ensure easy operation.

24 min

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# ø12 A2 Series Maintenance Parts

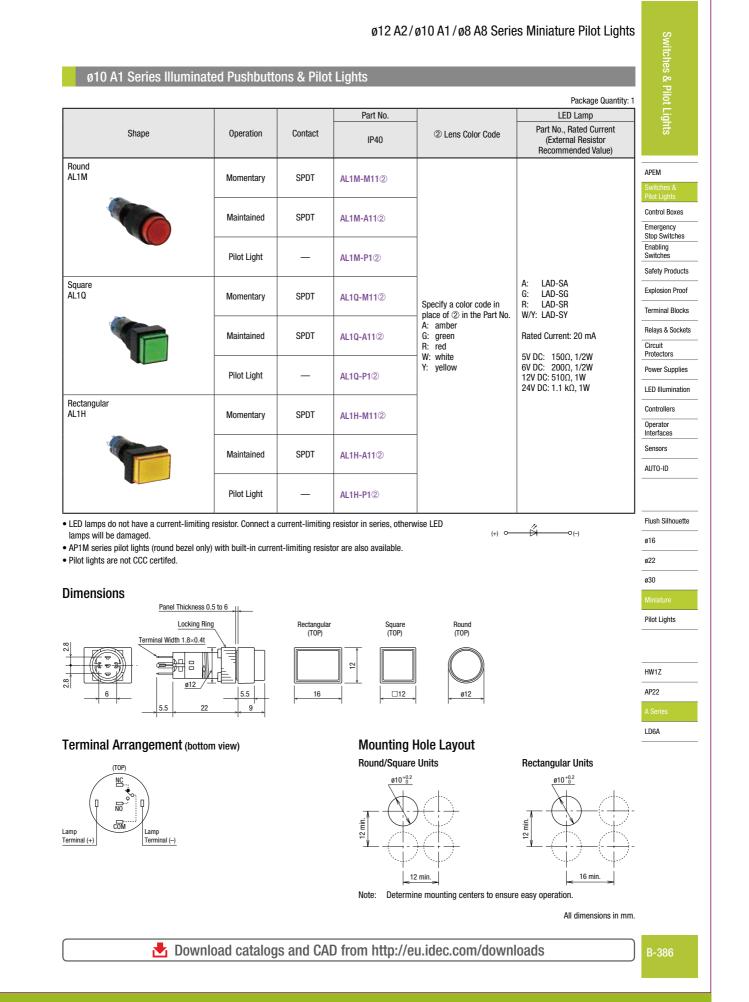
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Pilot Lights	Shape	Specificat	Specification		Ordering Part No.	Package Quantity	Color Code ①②	
ts	Marking Plate	Round		AL2M-W AL2M-WPN05				
APEM		Square	AL2Q-W		AL2Q-WPN05	5	White	
Switches & Pilot Lights Control Boxes		Rectangular		AL2H-W	AL2H-WPN05			
Emergency	Lens Unit		Round	AL2M-LK1-@	AL2M-LK1-@PN02			
Stop Switches Enabling		For IP40 units	Square	AL2Q-LK1-@	AL2Q-LK1-@PN02	2		
Switches Safety Products			Rectangular	AL2H-LK1-@	AL2H-LK1-@PN02		<ul> <li>Specify a color code in place of</li> </ul>	
Explosion Proof			Round	AL2M-LK2-@	AL2M-LK2-@		② in the Part No.	
Terminal Blocks		For IP65 illuminated pushbuttons	Square	AL2Q-LK2-@	AL2Q-LK2-2	- 1	A: amber G: green R: red W: white	
Relays & Sockets			Rectangular	AL2H-LK2-@	AL2H-LK2-2			
Circuit			Round	AL2M-LK3-@	AL2M-LK3-2		Y: yellow	
Protectors Power Supplies		For IP65 pilot lights	Square	AL2Q-LK3-@	AL2Q-LK3-2			
LED Illumination			Rectangular	AL2H-LK3-@	AL2H-LK3-2			
Controllers	Button Unit		Round	<b>AB2M-BK1-</b> ①	AB2M-BK1-①PN02		<ul> <li>Specify a color code in place of</li> </ul>	
Operator	🛸 🚔 🕍	For IP40 pushbuttons	Square	<b>AB2Q-BK1-</b> ①	AB2Q-BK1-①PN02	2	(1) in the Part No.	
Interfaces Sensors	-		Rectangular	<b>AB2H-BK1-</b> ①	AB2H-BK1-①PN02		B: black G: green	
AUTO-ID			Round	<b>AB2M-BK2-</b> ①	M-BK2-① AB2M-BK2-①		R: red	
		For IP65 pushbuttons	Square	AB2Q-BK2-①	AB2Q-BK2-①	1	S: blue W: white	
			Rectangular	<b>AB2H-BK2-</b> ①	<b>АВ2Н-ВК2-</b> ①		Y: yellow	

Flush Silhouette

ø16 ø22 ø30 Pilot Lights

HW1Z AP22 LD6A





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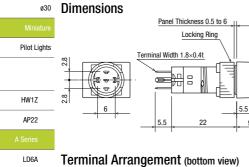


# ø10 A1 Series Pushbuttons

<sup>9</sup> ilot Lights			<b>A 1</b>		Part No.	
Ints	Shape	Button Style	Operation	Contact	IP40	Color Code ①②
	Round AB1M	Putton	Momentary	SPDT	AB1M-M1①	B black G: green R: red
APEM Switches & Pilot Lights		Button		SPDT	AB1M-A1①	S: blue W: white Y: yellow
Control Boxes Emergency		Lens	Momentary	SPDT	AB1M-M1L2	A: amber G: green R: red
Stop Switches Enabling Switches		Lens	Maintained	SPDT	AB1M-A1L2	W: white Y: yellow
Safety Products Explosion Proof	Square AB1Q	Button	Momentary	SPDT	AB1Q-M1①	B black G: green R: red
Ferminal Blocks elays & Sockets		Maintained	SPDT	AB1Q-A11	S: blue W: white Y: yellow	
Circuit Protectors		Lens	Momentary	SPDT	AB1Q-M1L <sup>®</sup>	A: amber G: green R: red
Power Supplies ED Illumination		Lens	Maintained	SPDT	AB1Q-A1L2	W: white Y: yellow
Controllers Operator	Rectangular AB1H		Momentary	SPDT	AB1H-M1①	B black G: green R: red
Interfaces Sensors		Button	Maintained	SPDT	AB1H-A1①	S: blue W: white Y: yellow
AUTO-ID		Long	Momentary	SPDT	AB1H-M1L <sup>®</sup>	A: amber G: green R: red
lush Silhouette		Lens	Maintained	SPDT	AB1H-A1L <sup>®</sup>	W: white Y: yellow

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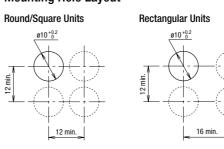
ø22





# Rectangular (TOP) Square (TOP) 12 16 □12

# **Mounting Hole Layout**



Round (TOP)

ø12

Note: Determine mounting centers to ensure easy operation.

All dimensions in mm.

For more information, visit http://eu.idec.com



#### Switches & Pilot Lights ø10 A1 Series Accessories Package Material Part No. Ordering No. Shape Remarks Quantity Locking Ring Wrench • Used to tighten the locking ring when installing the A1 series into a panel. Ĵø12 Metal MT-003 MT-003 1 (nickel-plated brass) APEM 60 Switch Guard · Used to protect pushbuttons For round/ AL-K1 AL-K1 1 ٦ from inadvertent operation. Control Boxes square unit • See B-389 for dimensions. 90° open Emergency Stop Switches For rectangular AL-KH1 AL-KH1 (remains 90° open) 1 Enabling unit Switches Socket • Snaps on the rear of the A1 series. Safety Products Solder Terminal AL-C1 AL-C1 1 (see B-389 for dimensions) Explosion Proof Terminal Blocks AL-C1V AL-C1V PC Board Terminal 1 Relays & Sockets Terminal Cover • When wiring the terminals, insert the lead wires into the terminal cover holes before soldering. Circuit Protectors • Terminal cover is not attached and must be Nylon AL-V1 AL-V1PN10 10 Power Supplies ordered separately. LED Illumination Controllers Mounting Hole Plug • Degree of protection: IP65 Operator Interfaces ø12 Nitryl rubber (black) AL-B1 AL-B1PN05 5 Sensors 4.4 AUTO-ID

ø12 A2/ø10 A1/ø8 A8 Series Miniature Pilot Lights

Flush Silhouette

ø16 ø22

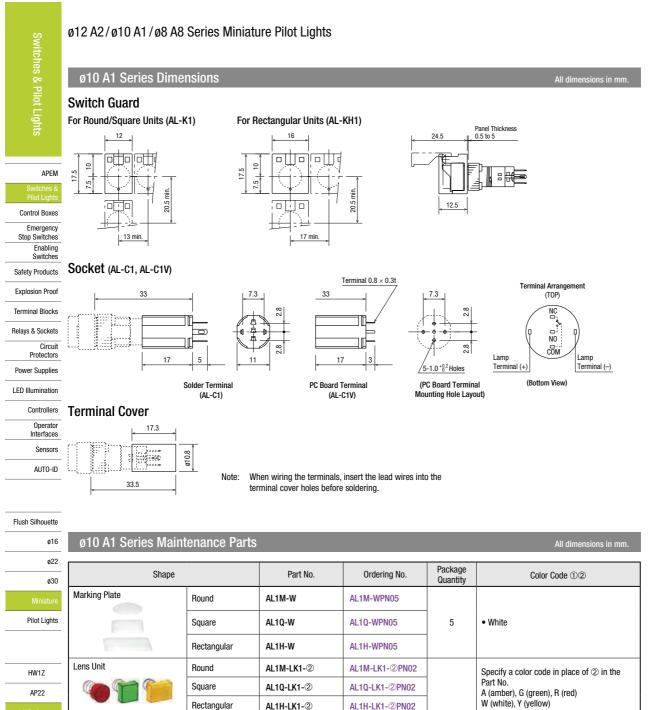
ø30

Pilot Lights

HW1Z AP22 I D6A

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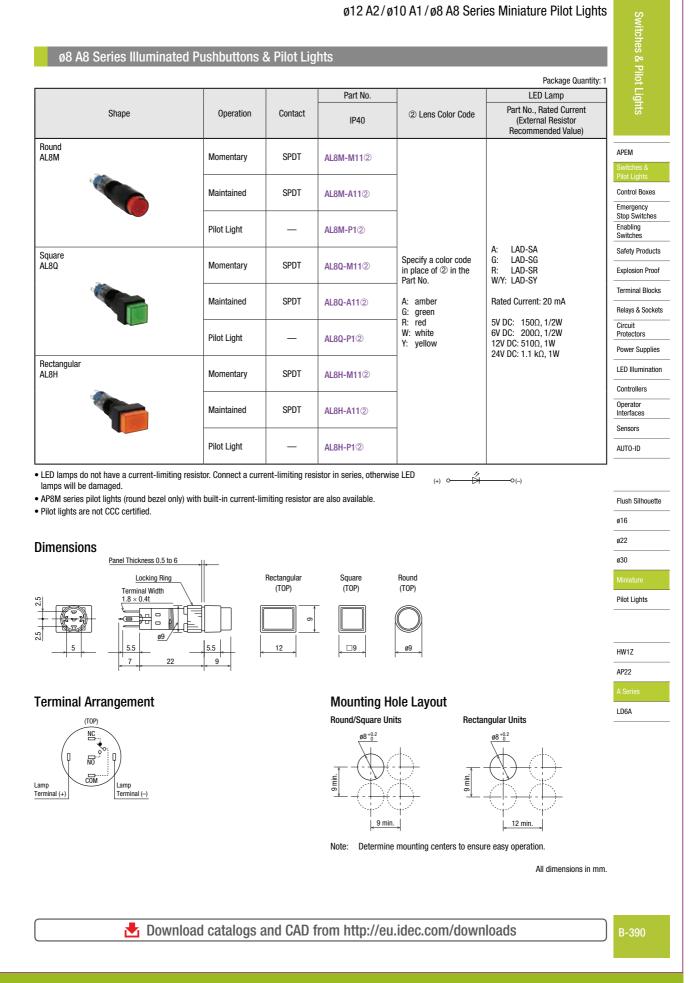




AL1H-LK1-2 2 Button Unit AB1M-BK1-① Round AB1M-BK1-①PN02 Specify a color code in place of in the I D6A Part No. Square AB1Q-BK1-① AB10-BK1-①PN02 B (black), G (green), R (red) S (blue), W (white), Y (yellow) Rectangular AB1H-BK1-① AB1H-BK1-①PN02

B-389



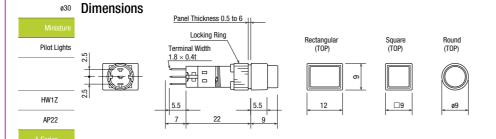




# Ø8 A8 Series Pushbuttons

i di la						Package Quant
<sup>9</sup> ilot Lights	Shape	Button Style	Operation	Contact	Part No.	Color Code ①②
hts		Dutton otyle	operation	oontaot	IP40	
	Round AB8M	Button	Momentary	SPDT	AB8M-M1①	B black G: green R: red
APEM Switches & Pilot Lights				SPDT	AB8M-A1①	S: blue W: white Y: yellow
Control Boxes Emergency		Lens	Momentary	SPDT	AB8M-M1L2	A: amber G: green R: red
Stop Switches Enabling Switches		Lens	Maintained	SPDT	AB8M-A1L2	W: white Y: yellow
Safety Products	Square AB8Q	Button	Momentary	SPDT	AB8Q-M1①	B black G: green R: red
erminal Blocks			Maintained	SPDT	AB8Q-A1①	S: blue W: white Y: yellow
elays & Sockets Circuit			Momentary	SPDT	AB8Q-M1L② A: amber G: green	G: green
Protectors Power Supplies		Lens	Maintained	SPDT	AB8Q-A1L <sup>®</sup>	R: red W: white Y: yellow
ED Illumination Controllers	Rectangular AB8H	<b>D</b> 11	Momentary	SPDT	AB8H-M1①	B black G: green R: red
Operator Interfaces		Button	Maintained	SPDT	AB8H-A1①	S: blue W: white Y: yellow
Sensors AUTO-ID	Sensors AUTO-ID		Momentary	SPDT	AB8H-M1L@	A: amber G: green
		Lens	Maintained	SPDT	AB8H-A1L@	R: red W: white Y: yellow

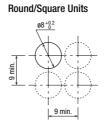
· Lens style buttons can be used with marking plate and film.



# Terminal Arrangement (bottom view)



# **Mounting Hole Layout**





min



Note: Determine mounting centers to ensure easy operation.

All dimensions in mm.

LD6A

ø16 ø22



ø8 A8 Series Acces	ssories					All dimensions in mm.	hes & Pilot Lights		
Shape		Material Part				Ordering Part No.	Package Quantity	Remarks	lot Lig
Locking Ring Wrench	Metal (nick	el-plated brass)	MT-004	MT-004	1	Used to tighten the locking ring when installing the A8 series into a panel.	APEM		
Switch Guard	00° opon	For round/square Unit	AL-K8	AL-K8	1	Used to protect pushbuttons from inadvertent operation. • See B-393 for dimensions.	Switches & Pilot Lights Control Boxes		
	90° open	For rectangular unit	AL-KH8	AL-KH8	1 (remains 90° open)	Emergency Stop Switches Enabling Switches			
Socket	Solder Terr	Solder Terminal		AL-C8	1	Snaps on the rear of the A8 series. (see B-393 for dimensions)	Safety Product Explosion Proo		
	PC Board T	- Ferminal	AL-C8V	AL-C8V	1	-	Terminal Block Relays & Socke		
Terminal Cover	Nylon		AL-V8	AL-V8PN10	10	<ul> <li>When wiring the terminals, insert the lead wires into the terminal cover holes before soldering.</li> <li>Terminal cover is not attached and must be ordered separately.</li> </ul>	Circuit Protectors Power Supplies LED Illuminatio		
Mounting Hole Plug	Nitryl rubb	er (black)	AL-B8	AL-B8PN05	5	Degree of protection: IP65	Controllers Operator Interfaces Sensors AUTO-ID		

Flush Silhouette

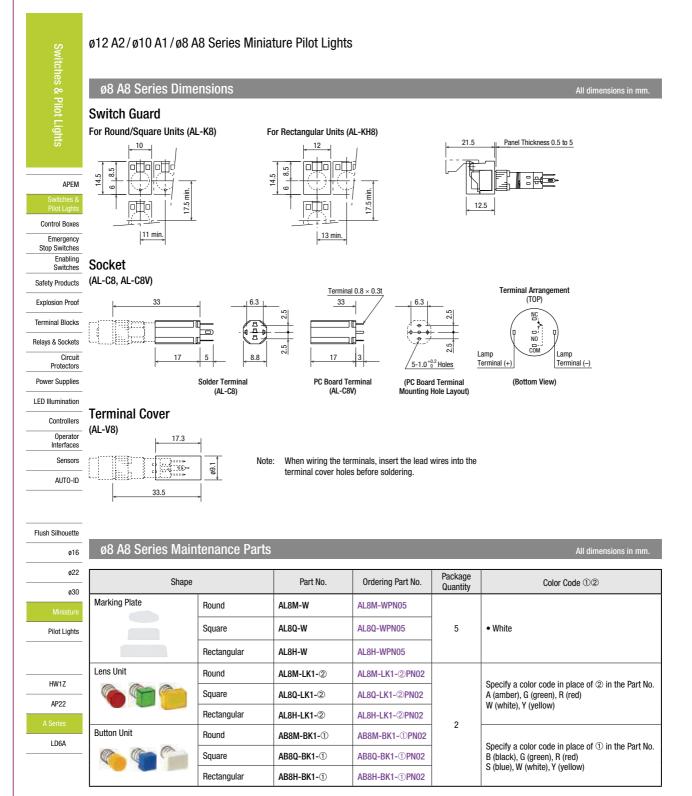
ø16 ø22 ø30

Pilot Lights

HW1Z AP22 A Series LD6A

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B-393



								witches & Pilot Lights
A2/A1/A8 Series A	ccessories						All dimensions in mm.	es &
						When o	rdering, specify the Ordering No.	Pilot
Shape	Material	Part No.	Ordering Part No.	Package Quantity			Remarks	Lights
Lens Removal Tool								
	Stainless Steel	MT-101	MT-101	1	• IIs	ed to remov	e the lens and button.	APEM
60.0								Switches & Pilot Lights
¥								Control Boxes
Lamp Holder Tool								Emergency Stop Switches
	Rubber	OR-66	0R-66	1	• Us	ed to remov	e and install the LED lamps.	Enabling Switches
70								Safety Products
								Explosion Proof
								Terminal Blocks
A2/A1/A8 Series N	laintenance Par	ts					All dimensions in mm.	Relays & Sockets
						When o	rdering, specify the Ordering No.	Protectors
Shap	e	Part No.	Ordering Part No.	Package			Remarks	Power Supplies
LED Lamp	-			Quantity				LED Illumination
	Illumination color: red	LAD-SR	LAD-SR	1	_	Red	LED color: clear red	Controllers Operator
		-	LAD-SRPN10	10				Interfaces Sensors
			LAD-SG	1				AUTO-ID
	Illumination color: gree	n LAD-SG	LAD-SGPN10	10	olor	Green	LED color: yellow diffused	
5.3 C ₹→			LAD-SA	1	Lens color			Flush Silhouette
9.0	Illumination color: amb	er LAD-SA	LAD-SAPN10	10		Amber	LED color: amber clear	ø16
					-			ø22
Current-limiting resistor is not	Illumination color: yello	w LAD-SY	LAD-SY	1	_	White/	LED color: yellow clear	ø30
contained.			LAD-SYPN10	10		Yellow	-	Miniature
								Pilot Lights
								HW1Z



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### ▲ Safety Precautions

- Turn off the power to A series before starting installation, removal. wiring, maintenance, and inspection of the units. Failure to turn power off may cause electrical shocks or fire hazard.
- . To avoid burning your hand, use the lamp holder tool when replacing lamps

# APEM

Enabling

Switches

Safety Products

Explosion Proof

Relays & Sockets

Power Supplies

Operator

Sensors

# **Operating Instructions**

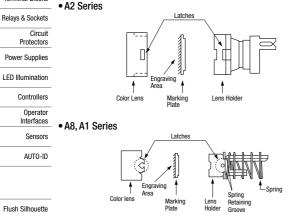
#### Control Boxes **Replacement of Lens and Marking Plate** Emergency

#### Stop Switches Removal

Remove the lens assembly (color lens, marking plate, lens holder, and spring) by holding the color lens recesses with the Lens Removal Tool (MT-101) and pulling it out. Remove the marking plate by disengaging the latches between the color lens and lens holder.

The marking plate must be engraved on the front side as shown below.





ø16 Make sure that the spring is inserted in the correct direction. The Note: base of spring must fit the groove in the holder.

#### ø22 Installation ø30

Pilot Lights

HW1Z

AP22

I D6A

#### Installing Non-illuminated Button

housing in the correct direction.

Non-illuminated pushbuttons contain the same marking plate as illuminated units. Be sure to install the marking plate when replacing the button

Place the marking plate on the lens holder in the correct direction, and

press the color lens onto the lens holder to engage the latches.

Put the spring on the lens holder and insert the lens holder into the

. For wiring, use wires of a proper gauge to meet the voltage and current requirements. Failure to tighten terminal screws may cause overheating and create a fire hazard.

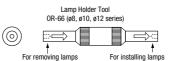
# Replacing the LED Lamp

### Removal

Use the lamp holder tool (OR-66) to remove lamps. Do not use pliers.

### Installation

Use the lamp holder tool (OR-66) to install lamps. Note the correct side of the tool for removal or installation.



### Panel Mounting

When mounting the units into a panel, use the optional locking ring wrench (MT-002/-003/-004) to tighten the locking ring. Do not use pliers. Tightening torque must not exceed 0.78 N·m (A8, A1 series : 0.29 N·m). Excessive tightening will damage the locking ring.

### Wiring

Solder the terminal at 350°C within 3 seconds using a 60W soldering iron. Sn-Ag-Cu is recommended when using lead-free solder. When soldering, do not touch the unit with the soldering iron. Also ensure that no tensile force is applied to the terminal. Do not bend the terminal or apply excessive force to the terminal. Use non-corrosive rosin flux.

#### Installing the Socket

Install the socket on the unit with the TOP markings on the unit and the socket placed in the same direction.

### Operating Voltage of LED Lamps

The operating voltage is measured at complete DC. When using a pulsating voltage such as a full-wave rectification voltage, keep peak currents within the forward current lf. Peak currents exceeding the If may shorten the LED lamp life.

RI

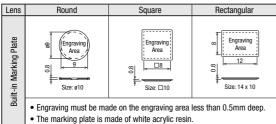
## **Operating Instructions**

#### Marking

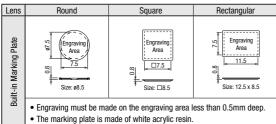
For A series illuminated pushbuttons, legends and symbols can be engraved on the built-in marking plates, or printed film can be inserted under the lens.

### Marking Plate & Engraving Area

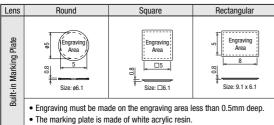
### A2 Series



#### A1 Series



#### A8 Series



### **Other Notes**

## **Close Proximity Mounting**

When mounting pilot lights or illuminated pushbuttons collectively or lighting them continuously, heat may cause the ambient temperature to rise above the rated operating temperature. When the mounting panel is not made of metal or when the units are mounted in an enclosed panel, provide for ventilation or lower the operating voltage.

# Replacement of Buttons (Illuminated/Non-illuminated)

Do not replace buttons of maintained action units while the button is in the locked position. Replacing the button in the locked position may damage the internal mechanism. Be sure to release the button before replacing.

#### **Operating and Storage Environment**

- 1. Make sure that the operating/storage temperature and humidity are within the ratings.
- Do not use enclosed type units in an environment subject to oil, water or dust accumulation.

#### Microswitch Contacts

Do not connect NO and NC contacts of the microswitch to different voltages or different power sources to prevent a dead short-circuit.

#### IP65 Units (A2 series only)

IP65 units are evaluated by conventional cutting and cooling oils, and can not be used with some special oils. Contact IDEC for resistance against special oils.

Switches & Pilot Lights APEM Control Boxes Emergency Stop Switches Enabling Switches Safety Products Explosion Proof Terminal Blocks Relays & Sockets Circuit Protectors Power Supplies LED Illumination Controllers Operator Interfaces Sensors AUTO-ID Flush Silhouette ø16 ø22 ø30 Pilot Lights HW1Z AP22 I D6A

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