Actuators for Safety Products

## HS1 <br> HS5 <br> HS6 <br> Series



Wide variety of actuators support flexible installation of interlock switches

## Door Handle Actuator

A door can be locked with an actuator by pushing and turning the handle.


Slide Handle Actuator
Shock-resistant metal slide handle actuators ensure safety.


Easy and secure pushbutton Operation


Spring loaded actuator
When the actuator is fully inserted (door closed completely), the door can tolerate a space of up to 16 mm .

E-063

## HS1/HS5/HS6 series Actuators

## Actuators for HS5 Series

Actuators
See interlock switch pages or instruction manuals for selection and installation of actuators.

HS1/HS5/HS6 Series Actuators
Dimensions (HS5 Series)
$\xrightarrow{\text { Interlock Switches }}$
Safety Laser
Scanners
Safety Light
Curtains
Safety Modules

Straight (HS9Z-A51)


Right-angle (HS9Z-A52)


Note: Actuator Stop Film (supplied with the actuator) -
Angle Adjustable (vertical) (HS9Z-A53)


Note: The actuator stop film and actuator stop are supplied with the actuator and used when adjusting the actuator position. Remove after the actuator position is determined.

Straight with Rubber Bushings (HS9Z-A51A)


Right-angle with Rubber Bushings (HS9Z-A52A)


* When the mounting center distance is set
to 12 mm at the factory, the actuator has
flexibility both vertically and horizontally.
* When the mounting center distance is set
to 20 mm , the actuator swings vertically.
Adjust the distance by moving the rubber
bushings.
* Mounting centers must be 12 or 20 mm .

Angle Adjustable (vertical/horizontal) (HS9Z-A55)


Actuator Mounting Hole Layout (Angle Adjustable)


Angle Adjustable (vertical/horizontal) (HS9Z-A55S)



Horizontal/Vertical Actuator Orientation


The orientation of actuator swing (horizontal/vertical) can be changed using the orienting insert (white plastic) installed on the back of the actuator. Attach the orienting insert if necessary. (See left diagram) Do not lose the orienting insert, otherwise the actuator will not operate properly.

Actuator Mounting Reference Position


As shown in the figure on the right, the mounting reference position of the actuator when inserted in the interlock switch is the position where the actuator stop placed on the actuator lightly touches the side surface of the interlock switch.

Note: After mounting the actuator, remove the actuator stop from the actuator.

## sұэnpo.d. Кұәృes

HS1/HS5/HS6 Series Actuators

## Actuators

See interlock switch pages or instruction manuals for selection and installation of actuators.


| HS6B |
| ---: |


| HS6E |
| ---: |
| HS5D |

HS5L

HS1L

## For HS1 Series



| Interlock <br> Switches <br> Non-contact <br> Interlock Switches |
| :--- |
| Safety Laser <br> Scanners |
| Safety Light <br> Curtains |
| Safety Modules |
|  |
| HS6B |
| HS6E |
| HS5D |
| HS5L |
| HS1L |
| Actuators for |
| HS1/HS5/HS6 |
| Actuators/ |
| Padlock Hasp |


*1) Select actuator by determining the required moving direction in consideration of the door and interlock switch.

| Interlock <br> Switches |  |
| :---: | :---: |
| Non-contact Interlock Switches |  |
| Safety Laser Scanners |  |
| Safety Light Curtains |  |
| Safety Modules |  |
| HS6B |  |
| HS6E |  |
| HS5D |  |
| HS5L |  |
| HS1L |  |
| Actuators for HS1/HS5/HS6 |  |
| Actuators/ Padlock Hasp |  |



Right-angle Actuator (HS9Z-A62)


Angle Adjustmentable Actuator (HS9Z-A65)

## Horizontal Adjustment



Vertical Adjustment


The base is made of glass-reinforced PA66 (66 nylon).
Angle adjustment screws are stainless steel. When using adhesive on screws, take material compatibility into consideration.
Note 1: After mounting the actuator, remove the actuator stop from the interlock switch.

## Angle Adjustmentable Actuator

## (HS9Z-A66)

The HS9Z-A65 and HS9Z-A66 have the metal key inserted in opposite directions.
Horizontal Adjustment


The orientation of actuator adjustment
(horizontal/vertical) can be changed using the orienting insert (white plastic) installed on the back of the actuator.


Actuator Mounting Hole Layout
Straight/Right-angle Actuator


Angle Adjustable Actuator



Control Boxes
$\begin{array}{r}\text { Emergency } \\ \text { Stop Switches }\end{array}$


Safety Products
Explosion Proof


Relays \& Sockets
$\begin{array}{r}\text { Circuit } \\ \text { Protectors } \\ \hline\end{array}$
Power Supplies
LED Illumination


Operator
Interfaces
Interfaces
Sensors


Safety Modules

## HS5 series Door Handle Actuator

## Easy and secure operation.

- Rattling doors can be locked smoothly and securely.
- A door can be locked with an actuator by pushing and turning the handle.
- Padlock tab is provided to ensure operator safety.
- Interlock switch with or without solenoid lock can be installed.
- LED shows solenoid status
(when using HS5E-■L/HS5L-■L).
Specifications

| Applicable Interlock Switch (*1) | Without lock <br> - HS5D Interlock Switch <br> With lock <br> - HS5L Interlock Switch with Solenoid <br> - HS5E-K Interlock Switch with Key <br> - HS5E Interlock Switch with Solenoid |
| :---: | :---: |
| Operating Temperature | -25 to $+70^{\circ} \mathrm{C}$ (no freezing) |
| Mechanical Durability | 100,000 operations minimum |
| Applicable Shackle Diameter of Padlock | ø6 to 7.5 mm |
| Withstand Load of Padlock Tab | 30N maximum |
| Handle Operation Angle | $77^{\circ}$ (removed position $\leftrightarrow$ inserted position) |
| Weight | HS9Z-DH5LH/RH: 1000 g <br> HS9Z-DH5C: 900 g <br> HS9Z-DH5B: 30 g |

*1) Use rear unlocking model for HS5L/HS5E-K/HS5E.

- Interlock switch is not supplied with the actuator and must be ordered separately.
- See website for HS5D/HS5E/HS5L specifications.

| Description | Part No. |  | Remarks |
| :---: | :---: | :---: | :---: |
| $*$ Hande Unit <br>  For right-hand door | HS9Z-DH5RH | Choose according to the required opening side. |  |
| Hande Unit $\quad$ For left-hand door | HS9Z-DH5LH |  |  |
| Switch Cover Unit | HS9Z-DH5C | Used for installing the interlock switch inside. |  |
| HS5D Installation Kit | HS9Z-DH5B | Contains a mounting plate and two spacers. |  |
| Rear Unlocking Button Kit (*2) | HS9Z-FL53 | Contains a button with base plate and a connecting rod | Mounting panel thickness (X): $20 \leq \mathrm{X} \leq 30 \mathrm{~mm}$ (Note 2) |
|  | HS9Z-FL54 |  | Mounting panel thickness (X): $30<\mathrm{X} \leq 40 \mathrm{~mm}$ (Note 2) |
|  | HS9Z-FL55 |  | Mounting panel thickness ( X ): $40<\mathrm{X} \leq 50 \mathrm{~mm}$ (Note 2) |

*2) Use the kit in combination with HS5E-DL rear unlocking button type (sold separately) or HS5L-पL rear locking button type (sold separately). - Mounting panel is a frame or a panel.

## Parts Description

|  | HS6B |
| :---: | :---: |
|  | HS6E |
|  | HS5D |
|  | HS5L |
|  | HS1L |
| Actuators for HS1/HS5/HS6 | tors for S5/HS6 |
| Actuators/ Padlock Hasp | uators/ <br> k Hasp |



HS5 Series Door Handle Actuator


Dimensions
HS9Z-DH5RH (right-hand door) and HS5L- $\square$ L Interlock Switch with Solenoid




Switches
Safety Products
Explosion Proof
Terminal Blocks
Relays \& Sockets

## Circuit

Protectors
Power Supplies

## LED Illumination

Controllers
Operator
Interfaces
Sensors
AUTO-ID
HS9Z-DH5LH (left-hand door) and HS5L-पL Interlock Switch


All dimensions in mm.
HS6B

| HS6E |
| ---: |
| HS5D |
| HS5L |
| HS1L |
| Actuators for <br> HS1/HS5/HS6 |
| Actuators/ <br> Padlock Hasp |

HS5 Series Door Handle Actuator

Dimensions
HS9Z-DH5RH (right-hand door) and HS5E-K Interlock Switch with Key


All dimensions in mm.

HS5 Series Door Handle Actuator

Dimensions
HS9Z-DH5RH (right-hand door) and HS5D-■Z Interlock Switch



APEM
Switches \&
Pilot Lights
Control Boxes
Emergency

| Stop Switches |
| :--- |
| Enabling |

Switches
Safety Products
Explosion Proof
Terminal Blocks
Relays \& Sockets
Circuit
Protectors
Power Supplies
LED Illumination
Controllers
Operator
Interfaces
Sensors
AUTO-ID

HS9Z-DH5LH (left-hand door) and HS5D-DZ Interlock Switch


| Legend | Description |
| :---: | :--- |
| (1) | Left-hand Door Handle Unit HS9Z-DH5LH |
| (2) | Switch Cover Unit HS9Z-DH5C |
| (3) | HS5D Installation Kit HS9Z-DH5B |
| (4) | Interlock Switch HS5D-पZ |

Interlock
Non-contact
Non-conlact
Safety Laser
Scanners
Safety Light
Curtains
Safety Modules

All dimensions in mm .


HS5 Series Door Handle Actuator

## Panel Cut-out

HS9Z-DH5RH right-hand door handle unit

When using the HS5E-KDL and HS5L$\square 44 \mathrm{LM}-\mathrm{G}$ on the mounting panel of 3 mm or less in thickness (use the rear unlocking button).

## APEM

|  <br> Pilot Lights |
| ---: |
| Control Boxes |
| Emergency <br> Stop Switches |
| Enabling |
| Switches |

Safety Products

## $\begin{array}{r}\text { Explosion Proof } \\ \hline \text { Terminal Blocks }\end{array}$

## Relays \& Sockets

Relays \& Sockets
Circuit
Power Supplies
LED Illumination

| Controllers |
| ---: |
| Operator <br> Interfaces |
| Sensors |
| AUTO-ID |


| Interlock <br> Switches |
| ---: |
| Non-contact <br> Interlock Switches |
| Safety Laser <br> Scanners |
| Safety Light <br> Cartains |
| HSty Modules |
| HS6E |
| HS5D |
| HCtuators for <br> HS1/HS5/HS6 |
| HCtuators/ <br> Padlock Hasp |

HS9Z-DH5LH left-hand door handle unit
When using the HS5E-K $\square \mathrm{L}$ and HS5L-
$\square 44 \mathrm{LM}-\mathrm{G}$ on the mounting panel of 3 mm or less in thickness (use the rear unlocking button).

When using the HS5E-K $\square \mathrm{L}$ and HS5L$\square 44 \mathrm{LM}-\mathrm{G}$ on the mounting panel of 20 to
40 mm in thickness.

- Use the rear unlocking button kit (HS9Z-FL5 $\square$ ).
- In the figure shown on the right, $\square 40 \mathrm{~mm}$ frame is used.


Note 1:
Required when using the HS5E- $\square \mathrm{L}$, HS5E-K $\square \mathrm{L}$, and HS5L- $\square \mathrm{L}$. Not required when using the HS5D$\square Z$ or ( 70 mm -thick is necessary for mounting panel).
Note 2:
Ensure that the hole in the mounting panel does not interfere with the rear handle shaft.

|  | HS5E- $\square \mathrm{L}$ <br> HS5E-K $\square \mathrm{L}$ | HS5L- $\square \mathrm{L}$ |
| :---: | :---: | :---: |
| Y | 151.6 mm | 147.2 mm |

All dimensions in mm .

HS5 Series Door Handle Actuator

## Dimensions

Rear Unlocking Button Kit
(HS9Z-FL53/HS9Z-FL54/HS9Z-FL55) (Use with the HS5E-■44L**-G/HS5L-D44LM-G rear unlocking button model interlock switch)



Note: The illustration kit contains the aluminum mounting plate shown above and two spacers.

| All dimensions in mm. | Interlock Switches |
| :---: | :---: |
|  | Non-contact Interlock Switches |
|  | Safety Laser Scanners |
|  | Safety Light Curtains |
|  | Safety Modules |
|  | HS6B |
|  | HS6E |
|  | HS5D |
|  | HS5L |
|  | HS1L |
|  | Actuators for HS1/HS5/HS6 |
|  | Actuators/ Padlock Hasp |



| Interlock |
| ---: |
| Switches |
| Non-contact |
| Interlock Switches |
| Safety Laser |
| Scanners |
| Safety Light |
| Curtains |
| Safety Modules |


| HS6B |
| ---: | ---: |
| HS6E |
| HS5D |
| HS5L |
| HS1L |

Manual Unlocking

- When using the HS5E-DL/HS5L-
$\square$ interlock switch, attach the manual unlock label on the front of the switch cover unit.
- For manual unlocking, refer to the specifications for the HS5E-DL HS5L- $\square$ L rear unlocking button model.


Handle Operation

- Push the handle, and turn the handle to insert the actuator.


Note: Do not force to turn the handle without pushing in the handle, otherwise damage will occur.

- Do not close the door when the actuator is in the locked status, otherwise the actuator will hit the door, resulting in deformation or damage.
- When turning the handle, make sure that your hands or fingers are not caught by the door.

Installation

- Check wether the following parts are included.

| Unit | Part | Quantity |
| :--- | :--- | :---: |
| Switch Cover Unit <br> HS9Z-DH5C | Mounting Bracket | 1 |
|  | Switch Cover | 1 |
|  | Blind Cap | 1 |
|  | Screw A * | 1 |
|  | Screw B * | 2 |
|  | Screw C | 4 |
|  | Seal | 1 |
| HSndle Unit <br> HS9Z-DH5RH <br> HS9Z-DH5LH <br> HS9Z-DH5RHN | Actuator Cover | 1 |
|  | Front Handle (black) | 1 |
|  | Rear handle (gunmetal color) | 1 |
|  | Rear handle Shaft | 1 |
|  | Rear handle Plate | 1 |
|  | Rear handle Base | 1 |
|  | Screw D * | 2 |
|  | Screw E | 2 |
| HS5D Installation Kit <br> HS9Z-DH5B | Mounting Plate | 1 |
|  | Spacer |  |

* Screws A and B are loosely attached to the switch cover.

Screws D are loosely attached to the handles.

Installing the Switch Cover Unit (HS9Z-DH5C)

1. Remove one Screw A and two Screws B from the switch cover and remove the switch cover from the mounting bracket.

2. HS5E- $\square \mathrm{L} / \mathrm{HS} 5 \mathrm{E}-\mathrm{K} \square \mathrm{L} / \mathrm{HS} 5 \mathrm{~L}-\square \mathrm{L}$ Interlock Switches

Using four Screws C, install the interlock switch on the mounting bracket (panel thickness 3 mm or less). When installing on a mounting panel $(X)$ of $20 \leq X \leq 50 \mathrm{~mm}$, install the connecting rod onto the push rod and press the pin into the hole in the push rod as described in the "Installing the Rear Unlocking Button Kit" on E-071, before installing the switch on the mounting bracket.

[HS5D-DZ Interlock Switch] Install the interlock switch using the HS5D Installation Kit
(HS9Z-DH5B) and two Screws C.

3. Plug the unused actuator entry slot using the blind cap. To do so, attach the tab on one end to the switch cover, and bending the blind cap, attach the other end on the switch cover.

4. Install the switch cover on the mounting plate using one Screw A and two Screws B.


## Instructions

5. Install the switch cover unit on the mounting frame and panel. Mounting screws or nuts are not supplied and must be provided by the user.


Installing the rear unlocking button
When the total thickness of mounting panel is 3.0 mm or less: Install the rear unlocking button on the rod on the back of the switch. For details, see the instruction sheet for the HS5E- $\square \mathrm{L} / \mathrm{HS5E}-\mathrm{K} \square \mathrm{L} /$ HS5L-■L.
When the total thickness of mounting frame or panel is 20 mm or more: Install the rear unlocking button kit (HS9Z-FL5 $\square$ ) sold separately. For installation, see the instruction sheet for the HS9ZFL5 $\square$.

Installing the Handle Unit HS9Z-DH5RH

1. Install the front handle (black) on the shaft on the actuator cover as shown below.

2. Tighten Screw D attached to the handle using a hexagonal wrench (size: 2.5). Apply Loctite to the screw so that it does not become loose.

3. Install the handle unit on the mounting frame and panel, aligning the handle unit and switch cover unit as illustrated under "Actuator Mounting Reference Position." Mounting screws and nuts are not supplied and must be provided by the user.

4. Cut the rear handle shaft according to the thickness of the mounting frame and panel.

5. Align the rear handle plate, rear handle shaft, and the rear handle base as shown below, and fasten them using two Screws E. Apply Loctite to the screws so that they do not become loose.

6. Install the rear handle (gunmetal color) on the rear handle shaft.

7. Tighten Screw D attached to the handle using a hexagonal wrench (size: 2.5). Apply Loctite to the screw so that it does not become loose.

8. Turn the handle to the locked position, and insert the rear handle shaft into the actuator cover. The rear handle should be in the locked position.
9. While adjusting to ensure smooth operation of the rear handle, fasten the rear handle unit on the mounting frame and panel.

* Install the HS9Z-DH5LH in a similar fashion as the HS9Z-DH5RH. Note that the handle direction becomes opposite.
* Mounting screws and nuts are not supplied and must be provided by the user.



## Actuator Mounting Reference Position

- The mounting reference position and allowable mounting range are as shown below.

- Use the square dot pattern as a guide of the allowable mounting range.

dimensions in mm .


## Installing the Rear Unlocking Button Kit

1. Install the connecting rod onto the push rod on the HS5E/HS5E-K/HS5L rear unlocking button model (HS5E-पL/HS5E$\mathrm{K} \square \mathrm{L} / \mathrm{HS5L}-\square \mathrm{L}$ ) rear unlocking button interlock switch.
2. A pin is attached to the connecting rod. Using pliers, press the pin into the hole in
 the push rod.
3. Pull out the connecting rod from the hole in the mounting frame, and turn the button operating pin to the horizontal position.

HS5 Series Door Handle Actuator
Instructions

## Notes

Ensure that the connecting rod is pulled out completely and it is horizontal to the interlock switch, otherwise the unlocking button cannot be installed. Frame or panel must be supplied by the user.
4. Lift the unlocking button slightly (1) until the button touches the connecting rod at part A , and then lower the button until the groove on the button fits the button operating pin on the connecting rod.
5. Press the button (unlocked status), and lower the button (2) until the button and the connecting rod touch on part B, then fasten using the screw.

$\begin{array}{r}\text { Protectors } \\ \hline \text { Power Supplies }\end{array}$ LED Illumination

Controllers
Operator Interfaces

| HS6B |
| ---: |
| HS6E |
| HS5D |
| HS5L |
| HS1L |
| Actuators for <br> HS1/HS5/HS6 |
| Actuators/ <br> Padlock Hesp |

## HS5 series Slide Handle Actuator

Shock-resistant metal slide handle actuators ensure safety

- Metal guide is resistant against shocks.
- 2-step sliding action prevents unintended closing of the door.
- Rear lever can be used by an operator trapped inside the hazardous area for escape in case of emergency.
- Padlockable bolt prevents unintended closing of the door.
- Easy positioning with no need for angle adjustment when installing.
- Can be installed on sliding/hinged or right-hand/left-hand doors.
- Interlock switches with/without lock can be used.


## Specifications

| Applicable Interlock Switches <br> (Note 1) | Without lock: <br> HS5D interlock switch <br> With lock: <br> HS5 interlock switch with solenoid <br> HS5E-K interlock switch with key <br> HS5L interlock switch with solenoid |
| :--- | :--- |
| Operating Temperature | -30 to $+70^{\circ} \mathrm{C}$ (no freezing) |
| Mechanical Life | 100,000 operations minimum |
| Applicable Padlock Shackle | $\varnothing 6$ to 13 mm |
| Padlock Withstand Load | 50 N minimum |
| Handle Travel | Approx. 80 mm (removed $\leftarrow \rightarrow$ inserted) |
| Weight (approx.) | $1,800 \mathrm{~g}$ |




Note 1: Use rear unlocking button model for HS5E/HS5E-K/HS5L.

- Interlock switches are not supplied with the actuator and must be purchased
separately. For interlock switches, see relevant catalogs.
- For the specifications of interlock switches, see catalogs of HS5D/HS5E/

HS5E-K, and HS5L.

| Item | Part No. | Note |
| :--- | :---: | :--- |
| Slide Handle Actuator | HS9Z-EH5L | Use with an interlock switch. |
| Manual Rear Unlocking Button Kit for Frame <br> (Note 1) | HS9Z-FL54 | Thickness of mounting part (such as a frame) $\mathrm{Y}: 30 \leq \mathrm{Y} \leq 35$ (mm) |
|  | HS9Z-FL55 | Thickness of mounting part (such as a frame) $\mathrm{Y}: 30<\mathrm{Y} \leq 35$ (mm) |

Note 1: Must be purchased when using HS5E-पL/HS5E-KDL/HS5L-पL rear unlocking button model.

## Parts Description



Front View




## Handle Operation

- Lift the knob completely before operating the handle, as shown at right. Make sure to lift the knob first, otherwise damage may be caused.

- Do not attempt to close the door without lifting the knob, otherwise damage will result.
- The knob is latched when the handle unit is open, preventing the unintended closing of the door. Lifting the knob unlatches the knob.
- Be careful so that your hand or finger is not caught when operating the handle actuator.


## Padlockable Bolt

- Install the padlock or hasp on the padlockable bolt as shown at right.
- Make sure that the load on
 the padlockable bolt does not exceed 50 N , otherwise the slide handle actuator may be deformed or damaged.
- The applicable shackle diameter is $ø 6$ to 13 .


Padlockable Bolt

- The actuator cannot be inserted using the rear lever.


## Mounting

- Confirm that the package contains the following parts.

| Unit | Parts |  | Quantity |
| :---: | :---: | :--- | :---: |
|  | (1) | Switch Base Unit | 1 |
|  | (2) | Handle Unit | 1 |
|  | (3) | Actuator | 1 |
|  | (4) | Plastic Stopper | 1 |
|  | ©3 | One-side Screw (M5) | 2 |
|  | (6) | Spring Washer | 2 |
|  | (8) | Rear Lever | 1 |

## Interlock Switch Head Direction

- Before installing the interlock switch, change the head direction according to the door orientation (right-hand or left-hand) as shown below. The head direction can be changed by removing the four screws from the corners of the interlock switch head and rotating the head. Make sure to turn the manual unlock to UNLOCK when changing the head direction after wiring. Also, make sure that no foreign object enters into the interlock switch. Tighten the screws tightly, without leaving space between the head and body, otherwise the interlock switch may malfunction. Recommended tightening torque: 0.9 to $1.1 \mathrm{~N} \cdot \mathrm{~m}$.



## Installing the Switch Base Unit

When using HS5E- $\square \mathrm{L} / \mathrm{HS5E}-\mathrm{K} \square \mathrm{L} / \mathrm{HS5L}-\square \mathrm{L}$

1. Using M4 mounting screws, fasten the interlock switches on the switch base unit. Mounting screws are not supplied and must be provided by the user.

Mounting screw thread length: 36 to 40 mm

2. Fasten the switch base unit on the mounting frame or panel. Mounting screws and nuts are not supplied and must be provided by the user.

HS5 Series Slide Handle Actuator

## Operating Instructions

## When using HS5D

1. Using M4 mounting screws, fasten the HS5D interlock switch on the switch base unit. Mounting screws are not supplied and must be provided by the user.

Mounting screw thread length: 27 to 31 mm

2. Fasten the switch base unit on the mounting frame or panel. Mounting screws and nuts are not supplied and must be provided by the user.

## Installing the rear unlocking button

- Install the rear unlock button kit for frame mounting (HS9Z-FL5口). For detail, see the instruction sheet of HS9Z-FL5D.
- The button supplied with the HS5E-DL/HS5L-DL is not used. See E-083 for applicable manual rear unlocking button kit for frame and mounting part thickness.


Installing the handle unit

- Fasten (2) handle unit on the mounting frame or panel. Mounting screws and nuts are not supplied and must be provided by the user. Make sure that the bolt fits the bolt entry slot. See "Actuator Mounting Reference Position."



## Installing the Actuator

- Insert (2)handle unit into (1)switch base unit.
- With (4)actuator stop lightly touching the interlock switch, install (3) actuator on the (2)handle unit using (6)spring washers and (5) oneside screws.

- Make sure that the actuator is installed straight.
- Actuators have different mounting holes depending on the interlock switch model. Using the mounting screws supplied with the actuator, fasten the actuator referring to the figure below and the instructions shown on the label on the actuator.
- One-way screw removal tool is needed for removing the attached mounting screws (removal tool OW510 by SAIMA CORPORATION).
- After mounting the actuator, remove the actuator stop from the interlock switch.


Actuator Mounting Reference Position

- See below for the mounting reference position and allowable mounting range.


Installing the Rear Lever

- Fasten (7) rear lever onto (2) handle unit.

- Apply Loctite to the screw so that it does loosen.
- Mounting screws and nuts are not supplied and must be provided by the user.


## Rear Unlocking Button Operation



## Recommended Tightening Torque

| Item | Tightening Torque |
| :--- | :--- |
| HS5D (Two M4 screws) <br> HS5E-םL/HS5E-KDL/HS5L-口L <br> (Four M4 screws) | 1.8 to $2.2 \mathrm{~N} \cdot \mathrm{~m}$ |
| Switch base unit (Two M6 screws) | 4.5 to $5.5 \mathrm{~N} \cdot \mathrm{~m}$ |
| Handle unit (Two M6 screws) | 4.5 to $5.5 \mathrm{~N} \cdot \mathrm{~m}$ |
| Actuator (Two M5 55 one-side screws) | 2.7 to $3.3 \mathrm{~N} \cdot \mathrm{~m}$ |

The above tightening torque of the mounting screw is the value confirmed with hex socket head bolts. When other screws are used and tightened to a smaller torque, make sure that the screws do not become loose after mounting.

## Safety Distance and Minimum Gaps

Before installing the HS5 series slide handle actuator, make sure to take safety distance and safety clearance into consideration in order to secure the distance between the mounting part (frame) and the hazard.
ISO 13852: Safety of machinery - Safety distances to prevent danzer zones being reached by the upper limbs
ISO 13853: Safety of machinery - Safety distances to prevent danger zones being reached by the lower limbs
ISO 13854: Safety of machinery - Minimum gaps to avoid crushing of parts of the human body


## Interlock

Switches
Non-contact
Interlock Switches
Safety Laser
Scanners
Safety Light
Curtains
Safety Modules

Switches \& Pilot Lights


Safety Products
Explosion Proof
Terminal Blocks
Relays \& Sockets

| Circuit |
| ---: |
| Protectors |

 LED Illumination
Controllers
Operator Interfaces

Sensors
AUTO-ID

| Interlock <br> Switches <br> Non-contact <br> Interlock Switches |
| ---: |
| Safety Laser <br> Scanners |
| Safety Light <br> Curtains |
| Safety Modules |
| HS6B |
| HS6E |
| HS5D |
| HS5L |
| HS1L |
| Actuators for <br> HS1/HS5/HS6 <br> Actuators/ <br> Padlock Hasp |

## HS5 series Sliding Actuator

## Sliding actuators allow for easy installation and adjustment.

- Angle adjustment is not required, enabling easy positioning.
- Installation is possible both vertically and horizontally, and also on any type of doors.
- Can be used on the HS5L, HS5D metal head and HS5E/HS5E-K interlock switches.
- Safety measures can be provided easily on existing facilities.

Specifications

| Applicable Model | HS5D-**Z Metal Head Interlock Switches <br> HS5E Interlock Switches <br> HS5E-K Interlock Switches with key <br> HS5L Interlock Switches |
| :--- | :--- |
| Weight | 125 g |
| Mechanical Durability | 100,000 operations minimum |
| Operation Stroke | 40 mm |
| Direct Opening Force | HS5D: 60N minimum <br> HSSE: 90N minimum <br> HS5E-K: 80N minimum <br> HS5L: 120N minimum |

Dimensions

Mounting Hole Layout


Installation

When using with HS5D-**Z interlock switch


When using with HS5L interlock switch


Fasten the actuator cover on at least two rectangular holes
and two round mounting holes using mounting screws.
The thickness adjustment plate requires mounting holes.

- When installing the sliding actuator over the interlock switch as shown below, do not apply a shock exceeding $100 \mathrm{~m} / \mathrm{s}^{2}$ to the actuator, otherwise the actuator may be inserted to the interlock switch and cause unintended machine operation.
- Use the sliding actuator with HS5D/HS5E/ HS5E-K/HS5Linterlock switches only. Do not use with other products.

- Do not modify or disassemble the sliding actuator.


## Adjustment

1. Mounting Reference Position

- The mounting reference position of sliding actuator is shown below.


2. Recommended Tightening Torque of Mounting Screws

- M5 screws for mounting the sliding actuator: 4.5 to $5.5 \mathrm{~N} \cdot \mathrm{~m}$
- M4 screws for mounting the interlock switch: 1.8 to $2.2 \mathrm{~N} \cdot \mathrm{~m}$

Note: The above recommended tightening torque of the mounting screws are the values with hex socket head bolts. When other screws are used and tightened to a smaller torque, make sure that the screws do not become loose after mounting.

|  |
| :--- |

## Interlock

Switches
Non-contact
Interlock Switches
Safety Laser
Scanners
Safety Light
Curtains
Safety Modules


- Ensure to slide the sliding actuator completely. Incomplete insertion of the actuator may cause unstable contact operation of the interlock switch. Also, door may not be opened, damaging the actuator.
- Do not close the door when the actuator is slid out of the cover, otherwise the actuator may damaged.
- When using the sliding actuator, take care so that fingers or hands are not caught between the actuator and interlock switch.


$\qquad$

$\qquad$ Enabling Switches



## HS5 series Plug Actuator

Allows HS5 series interlock switches to be used as interlock plug units.

- By chaining a plug actuator to a guard door for use with the HS5 series interlock switches, the open/close status of a guard door can be detected.
- Unlike interlock plugs, the plug actuators can be removed/ installed while power is applied.
- Defeating-prevention structure is provided within the HS5 series interlock switches.
- Selection of with or without locking function is possible by selecting HS5 series interlock switches.
- Contact configuration of the HS5 series interlock switches remains the same.
- IP67 protection of the HS5 series interlock switches remains the same.
- Usage of the HS9Z-PH5 padlock hasps allows the interlock plug to be used as a hostage control unit.

Specifications

| Applicable Model | HS5D Miniature Interlock Switches <br> HS5E Miniature Interlock Switches with Solenoid <br> HS5E-K Interlock Switches with Key <br> HS5L Interlock Switches with Solenoid |
| :--- | :--- |
| Weight (approx) | 35 g |

Note: Refer to the specifications of each interlock switch.
When using with the HS5L interlock switch



- When using the HS9Z-A5P for safety-related equipment in a control system, refer to the safety standards and regulations in each country to make sure of correct operation. Also, perform a risk assessment to ensure safety before starting operation.
- Read the instruction sheet of the interlock switch to be used.
- Note the projections on the HS9Z-A5P to prevent injury.
- Regardless of door types, do not use the HS9Z-A5P as a door lock Install a separate lock such as a metal latch.
- When the direction to insert the HS9Z-A5P into the interlock switch is different from the opening/closing direction of the door, do not open the door while the HS9Z-A5P remains in the interlock switch.
- Do not insert the HS9Z-A5P from the lower side as shown in the following figure. Otherwise the HS9Z-A5P may fall because of vibration.

- The HS9Z-A5P is used for HS5D/HS5E/HS5E-K/HS5L interlock switches only. Do not use the HS9Z-A5P with other products.
- Do not modify or disassemble the HS9Z-A5P.


## When linking the HS9Z-A5P to the door with a chain



- Connect the chain to the handle of the HS9Z-A5P and the door firmly.
- Use a chain which has welded joints and does not break apart easily. Stop using the interlock device when the chain breaks.
- Give proper slack to the chain, and do not apply excessive force to the HS9Z-A5P. Determine the proper length of the chain so that the door does not open wide and that the danger zone can not be accessed by the operator.
- Refer to the following standards for safety distances and safety gaps. IS013857 (Safety distances to prevent hazard zones being reached by upper and lower limbs)
ISO13854 (Minimum gaps to avoid crushing of parts of the human body.)
- When an operator enters the danger zone, take measures such as using a Padlock Hasp (HS9Z-PH5) so that the operator is not trapped, and the machine can not be started by mistake.

When inserting the HS9Z-A5P into a part of the door


- The thickness of a door to insert the HS9Z-A5P depends upon the insertion direction as shown in the following figure. When placing a thicker objects, the HS9Z-A5P cannot enter sufficiently, causing malfunction of the interlock switch.

- Refer to the standard (ISO13852 through 13854) for safety distances and safety gaps.
- When an operator enters the danger zone, take measures such as using a Padlock Hasp (HS9Z-PH5) so that the operator is not trapped, and the machine can not be started by mistake.

When using the HS9Z-A5P as a hostage key


- Do not use two or more HS9Z-A5P for one interlock switch.
- Treat the HS9Z-A5P with care, and ensure that the HS9Z-A5P is not inserted into other interlock switches.
When an operator enters the danger zone, take measures such as using a Padlock Hasp (HS9Z-PH5) so that the operator is not trapped, and the machine can not be started by mistake.

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| :---: |
| APEM |
| Switches \& Pilot Lights |
| Control Boxes |
| Emergency Stop Switches |
| Enabling Switches |
| Safety Products |
| Explosion Proof |
| Terminal Blocks |
| Relays \& Sockets |
| Circuit Protectors |
| Power Supplies |
| LED Illumination |
| Controllers |
| Operator Interfaces |
| Sensors |
| AUTO-ID |
| Interlock Switches |
| Non-contact Interlock Switches |
| Safety Laser Scanners |
| Safety Light Curtains |
| Safety Modules |
| HS6B |
| HS6E |
| HS5D |
| HS5L |
| HS1L |
| Actuators for HS1/HS5/HS6 |
| Actuators/ Padlock Hasp |



APEM
Switches \&

|  |
| :---: |
| Pilot Lights |

Control Boxes
Emergency


Stop Switches Enabling
Switches
$\begin{array}{r}\text { Switches } \\ \hline \text { Safety Products } \\ \hline\end{array}$
Explosion Proof
$\frac{\text { Terminal Blocks }}{\text { Relays \& Sockets }}$
Circuit
Protectors
$\begin{array}{r}\text { Protectors } \\ \hline \text { Power Supplies } \\ \hline\end{array}$
LED Illumination
$\begin{array}{r}\text { Controllers } \\ \hline\end{array}$

| Operator |
| ---: |
| Interfaces |
| Sensors |

AUTO-ID


Dimensions

| Interlock Switches |
| :---: |
| Non-contact Interlock Switches |
| Safety Laser Scanners |
| Safety Light Curtains |
| Safety Modules |



Actuators for
HS1/HS5/HS6
Actuators/
Actuators/
Padlock Hasp

## HS5 series Padlock Hasp

## Padlock hasps prevent unauthorized insertion of actuators.

- Ideal to prevent machines from operating when two or more operators are inside the danger zone.
- Accommodates up to four padlocks when the hasp is installed on the interlock switch.
- By providing each operator with a padlock to install on the hasp before entering the danger zone, the machine can not restart until all operators have left the zone and removed their padlocks (use a hasp for five or more operators).
Note: Use of padlocks to ensure safety requires strict observance of opening rules. Safety cannot be ensured if the rules are neglected, such as failing to install the padlocks.

When used with the HS5D interlock switch


When using with the HS5L interlock switch


- When using the HS9Z-PH5 for safety-related equipment in a control system, refer to the safety standards and regulations in each country to make sure of correct operation. Also, perform a risk assessment to ensure safety before starting operation.
- Read the instruction sheet of the interlock switch to be used.
- Note the projections on the HS9Z-PH5 when using to prevent injury.
- Insert the HS9Z-PH5 in the direction as shown in the following figure. Do not insert from any other direction. Also, do not use the slot plug supplied with the interlock switch.

- Do not deform the HS9Z-PH5. The HS9Z-PH5 may come off from the interlock switch even if a padlock is installed. Stop using immediately if the HS9Z-PH5 becomes deformed.
- The shackle diameter of the applicable padlock (refer to the following figure) is $\emptyset 5.5$ to 7.5 mm .

- When using a hasp or special padlock, make sure that the sliding tab does not slide 3 mm or more in the direction shown below, otherwise the HS9Z-PH5 may come off the interlock switch.

- When using a hasp such as shown below, make sure that the hasp is installed in round holes not in the oblong hole. Otherwise the sliding tab may slide 3 mm or more. Check periodically that the narrow gap between the jaws is not widened, so that the HS9Z-PH5 does not fall off from the hasp.

- Keep the weight of padlocks and hasps to a maximum of 1500 g on one tab hole, and at a maximum of 3000 g for the total of all tab holes. Using padlocks and hasps weighing over the maximum allowable weight may cause deformation of the HS9Z-PH5, and the interlock switch may be damaged.
- Do not apply excessive shock to the HS9Z-PH5 while installing it on the interlock switch, otherwise failure or damage may be caused.
- Do not apply excessive vibration while padlocks or hasps are installed, otherwise failure or damage may be caused.
- The HS9Z-PH5 is used for HS5D/HS5E/HS5E-K/HS5L interlock switches. Do not use the HS9Z-PH5 for any other products.
- Make sure that locking and unlocking the padlock and hasp do not interfere with other products in close proximity.
- Do not modify or disassemble the HS9Z-PH5.
- Padlocks and hasps are available from the following manufacturers. Panduit Corporation (http://www.panduit.com/) Master Lock Company (http://www.masterlock.com/)


| Interlock <br> Switches <br> Non-contact <br> Interlock Switches <br> Safety Laser <br> Scanners <br> Safety Light <br> Curtains <br> Safety Modules <br>  <br> HS6B <br> HS6E <br> HS5D <br> HS5L <br> HS1L <br> Actuators for <br> HS1/HS5/HS6 <br> Actuators/ <br> Padlock Hasp |
| :--- |

